



Supporting Information

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Weaving Sensing Fibers into Electrochemical Fabric for Real-Time Health Monitoring

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Supporting information



Figure S1. Photograph of a roll of CNT fiber.

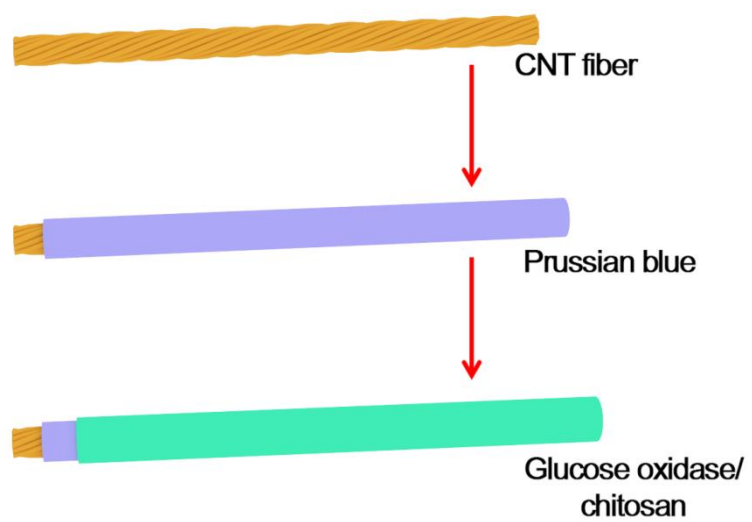


Figure S2. Schematic illustration for the fabrication of glucose-sensing fiber.

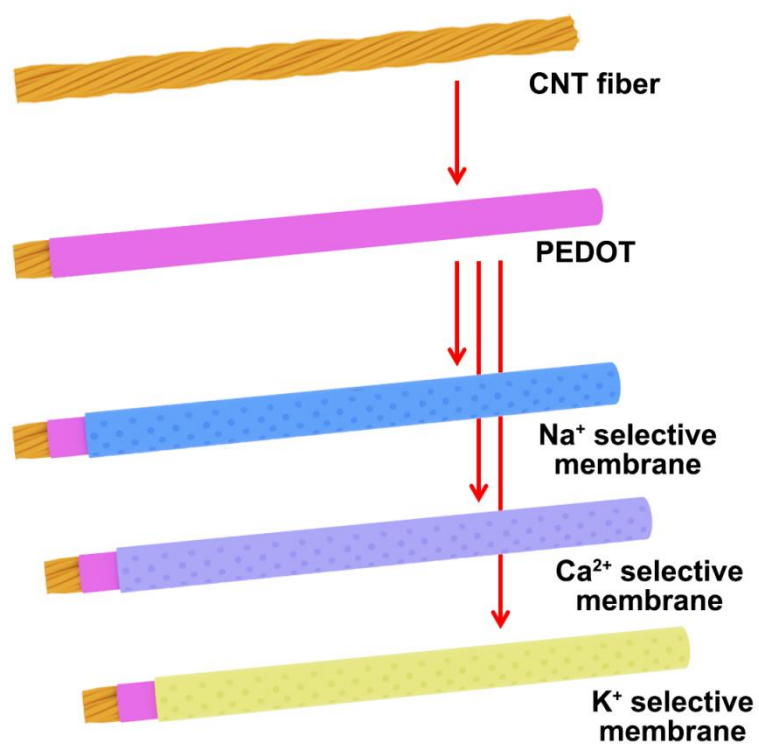


Figure S3. Schematic illustration for the fabrication of Na⁺, Ca²⁺ and K⁺-sensing fibers.

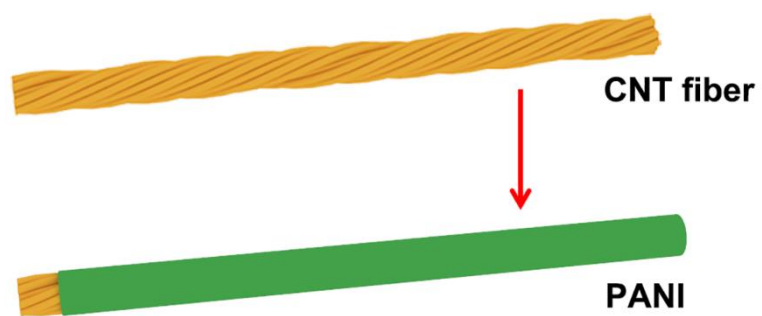


Figure S4. Schematic illustration for the fabrication of pH-sensing fiber.

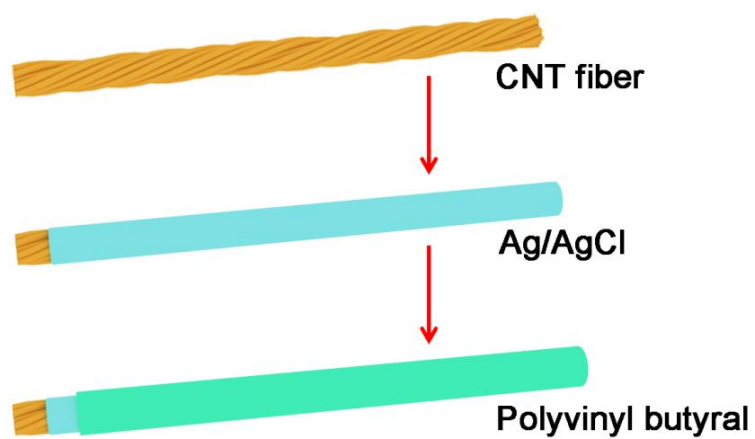


Figure S5. Schematic illustration for the fabrication of Ag/AgCl reference fiber.

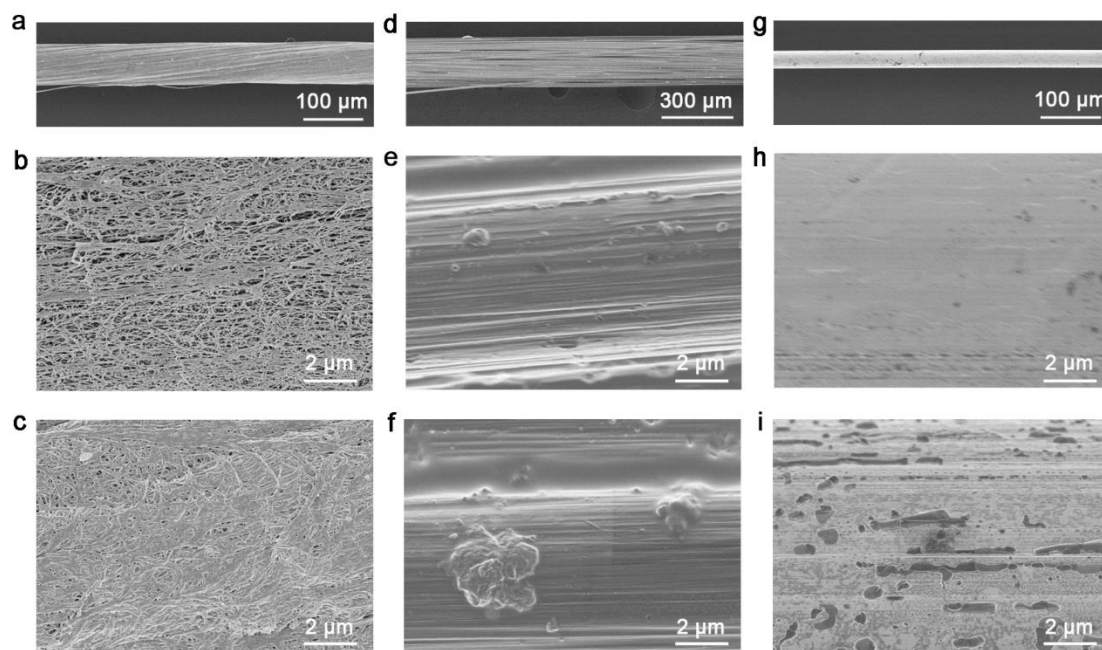


Figure S6. SEM images of the CNT fiber at **a)** low, **b)** high magnifications and **c)** after electrodeposition of PANI. SEM images of the carbon fiber at **d)** low, **e)** high magnifications and **f)** after electrochemical deposition of PANI. SEM images of the Au wire at **g)** low **h)** high magnifications and **i)** after electrodeposition of PANI.

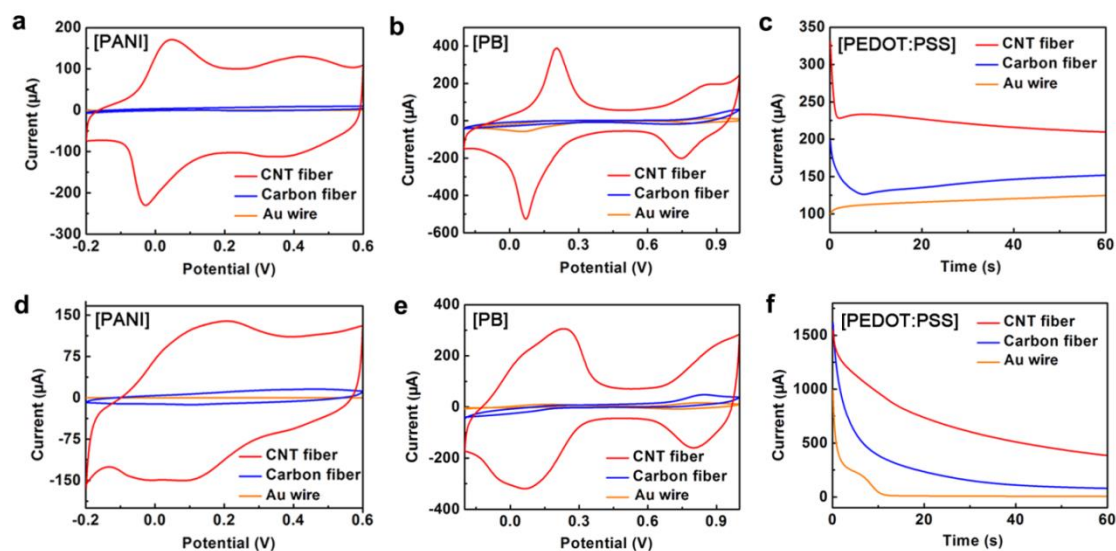


Figure S7. a) and b) CV plots of the electrodes during the PANI and PB electrodeposition process (scan rate of $100 \text{ mV}\cdot\text{s}^{-1}$ with a commercial saturated calomel electrode). c) Amperometric curves of the electrodes during the PEDOT electrodeposition process (initial potential of 1.25 V versus a commercial Ag/AgCl electrode). d) and e) CV plots of the electrodes in PBS after electrodeposition of PANI and PB (scan rate of $100 \text{ mV}\cdot\text{s}^{-1}$ with a commercial Ag/AgCl electrode). f) Amperometric curves of the electrodes in PBS after electrodeposition of PEDOT:PSS (initial potential of 1.25 V versus a commercial Ag/AgCl electrode).

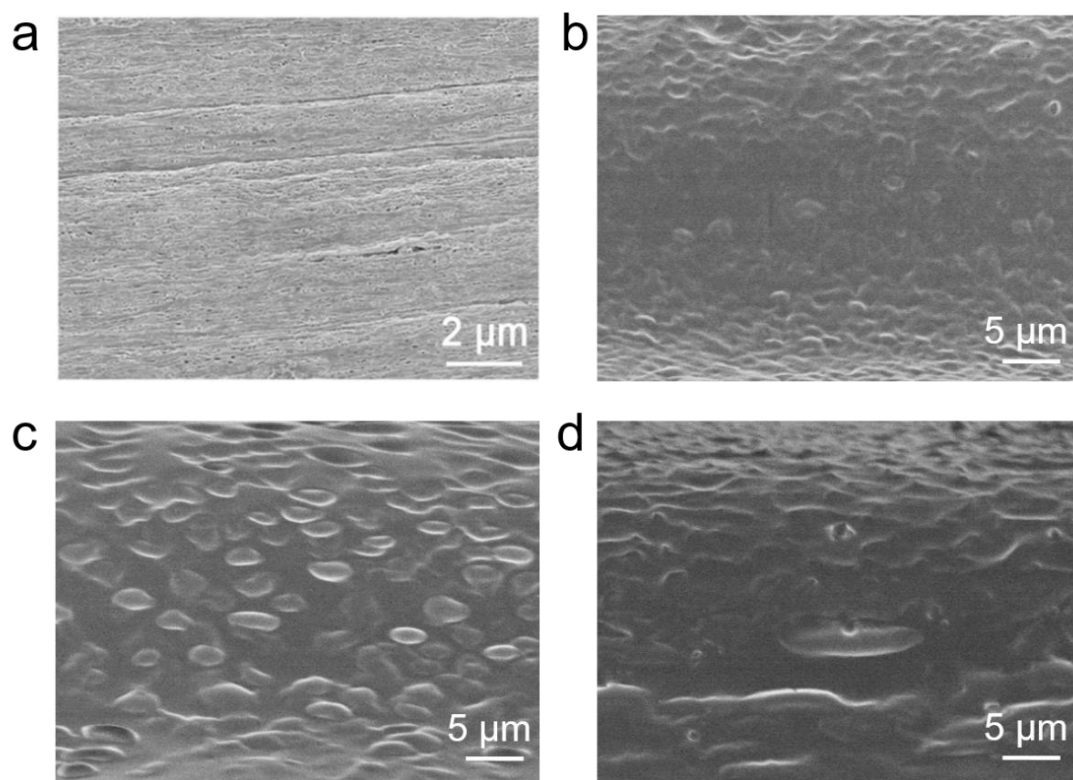


Figure S8. SEM images of the Na⁺, K⁺ and Ca²⁺-sensing fibers. **a)** PEDOT:PSS layer. **b)** Na⁺-selective membrane layer of Na⁺-sensing fiber. **c)** K⁺-selective membrane layer of K⁺-sensing fiber. **d)** Ca²⁺-selective membrane layer of Ca²⁺-sensing fiber.

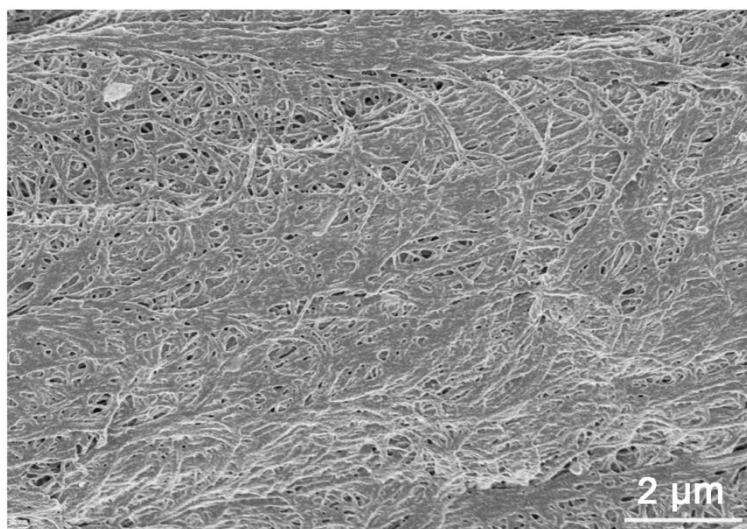


Figure S9. SEM image of the PANI layer of the pH-sensing fiber.

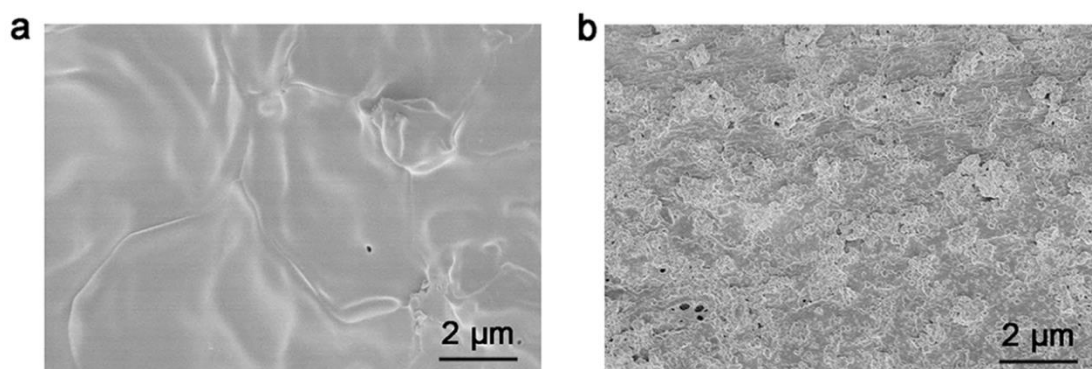


Figure S10. SEM images of the Ag/AgCl fiber electrode. **a)** Ag/AgCl layer. **b)** PVB layer.

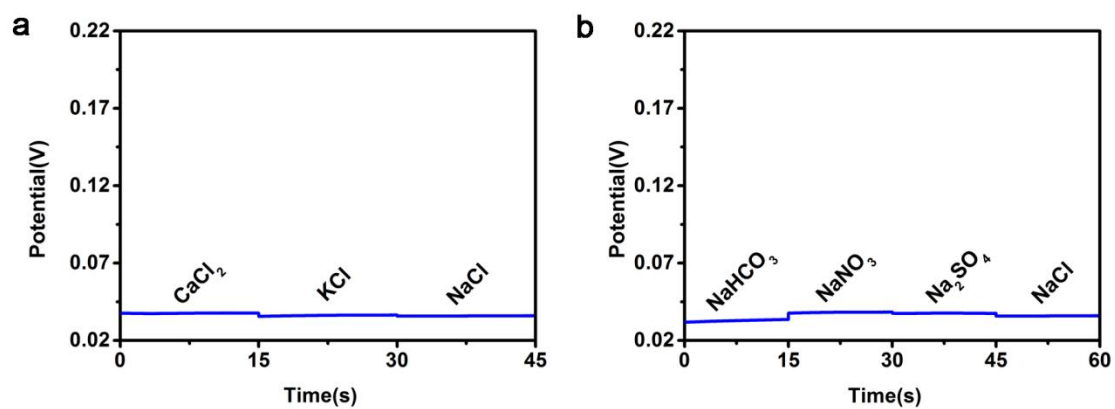


Figure S11. The stability of a Ag/AgCl fiber electrode in solutions containing 50 mM NaCl and 10 mM of different **a)** cationic and **b)** anionic solutions.

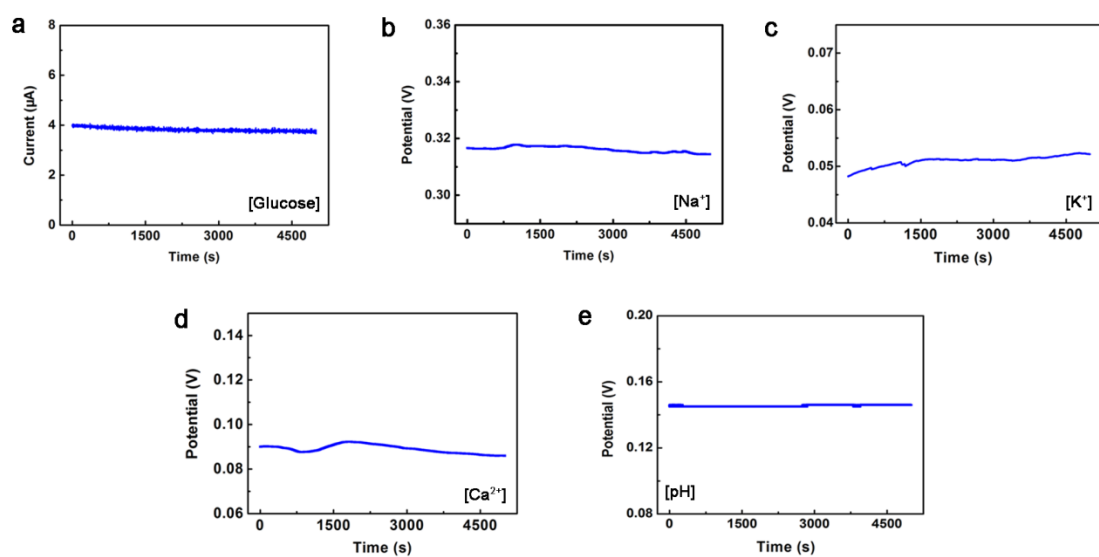


Figure S12. The long-term stability of the **a)** glucose, **b)** Na^+ , **c)** K^+ , **d)** Ca^{2+} , and **e)** pH-sensing fibers.

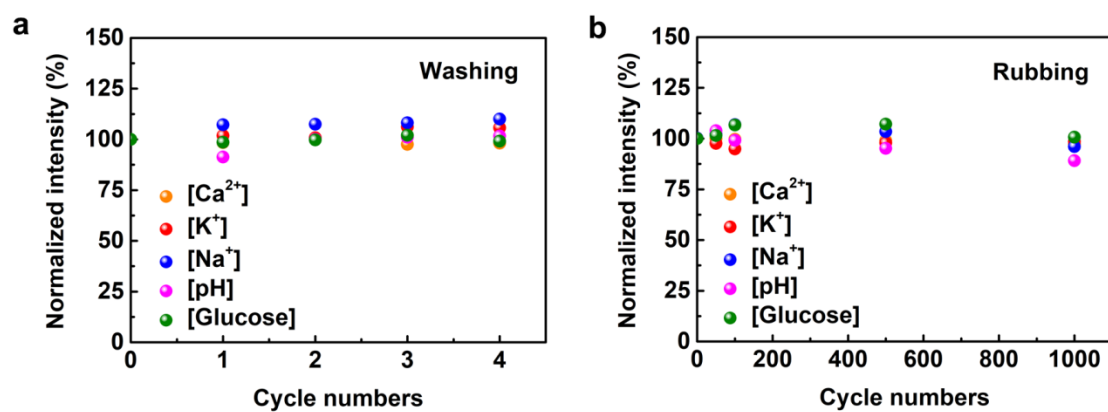


Figure S13. **a)** Washability and **b)** rubbing resistance of the sensing fibers in electrochemical fabric under repeated water washing and rubbing.



Figure S14. Photograph of a garment device embedded with sensing fiber units knitted into the fabric.

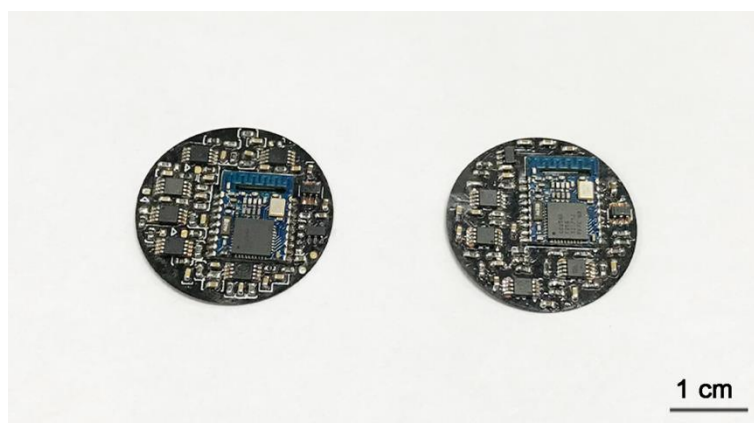


Figure S15. Photograph of two flexible integrated chips.

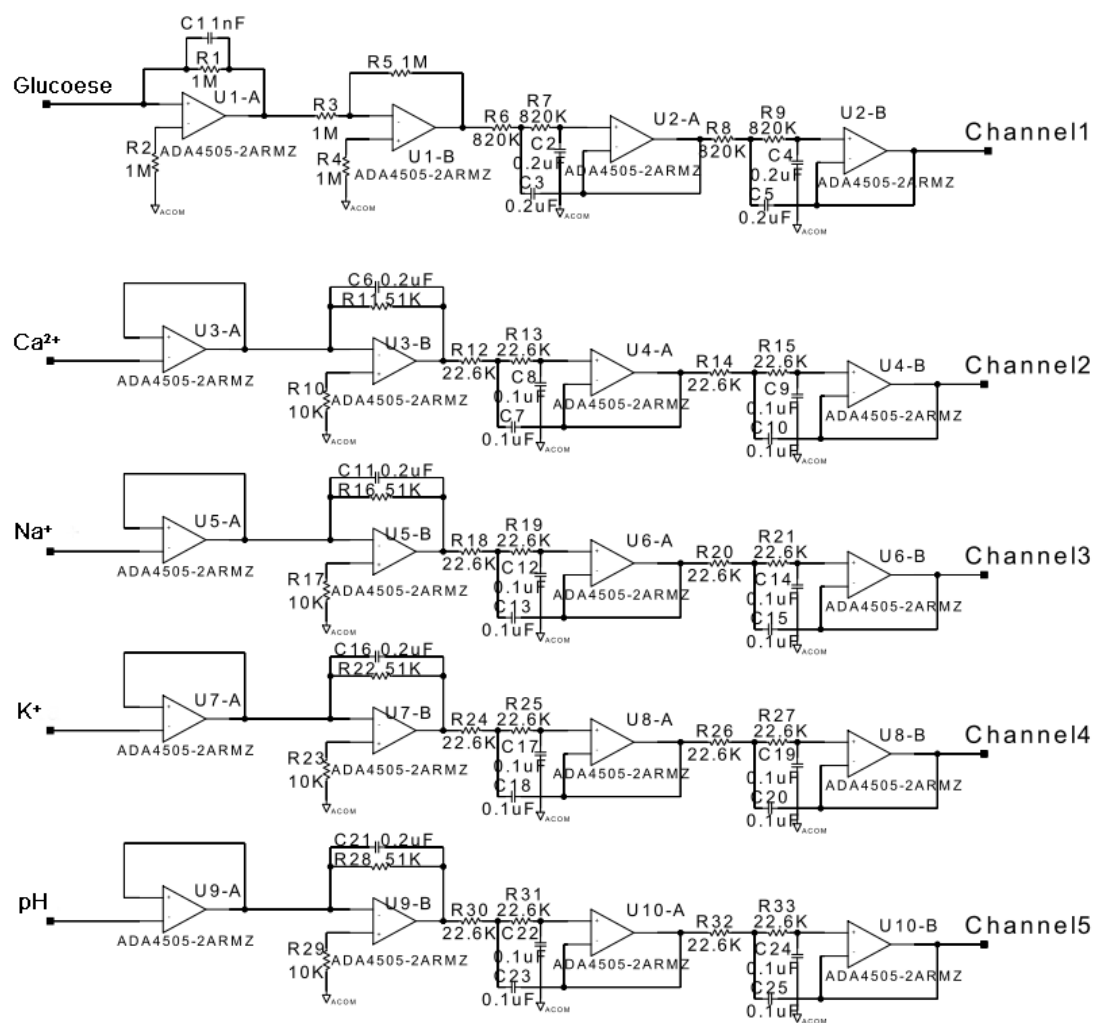


Figure S16. Schematic diagram for the signal-conditioning circuit.

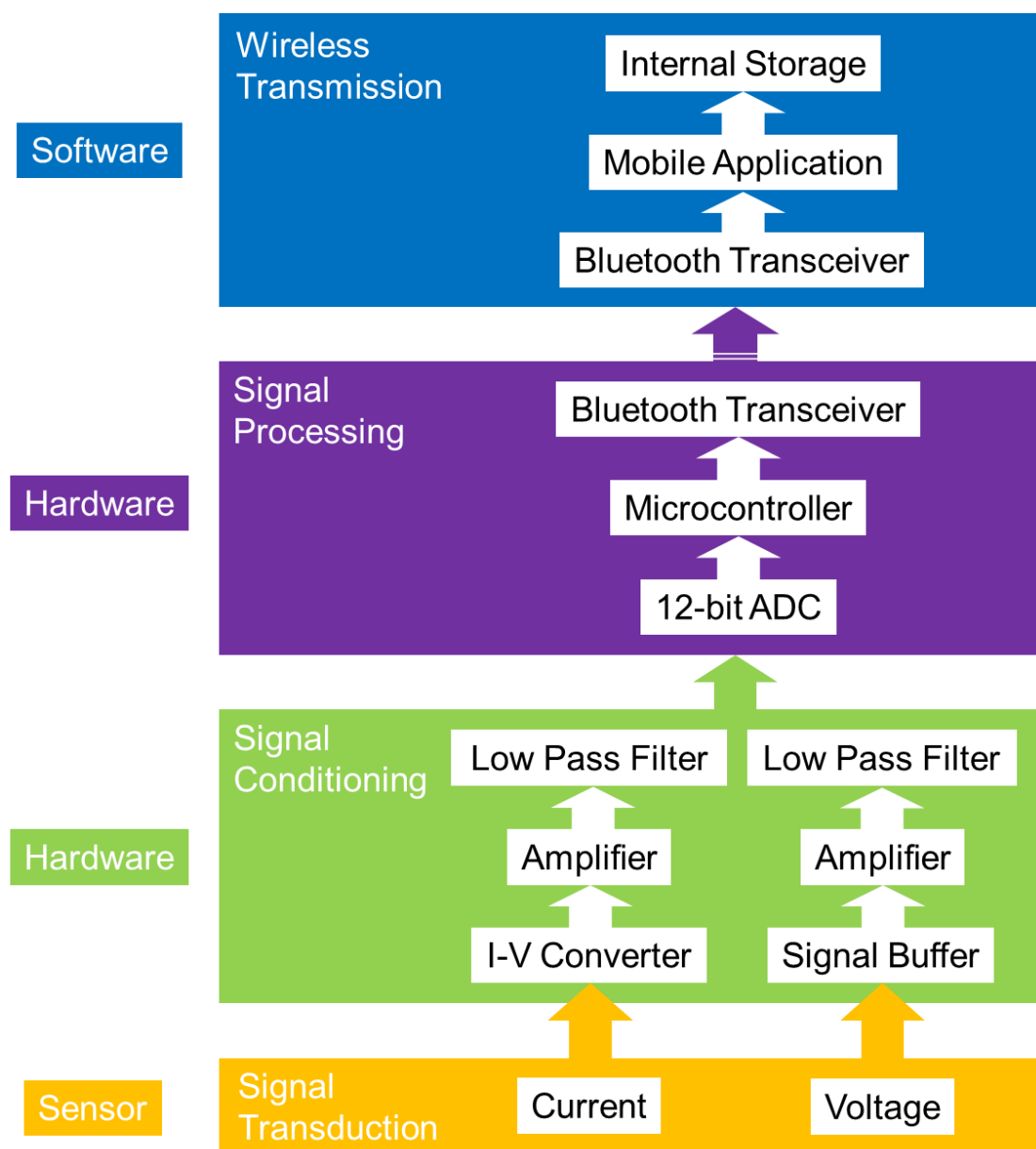


Figure S17. System-level block diagram of the wearable electrochemical fabric platform.

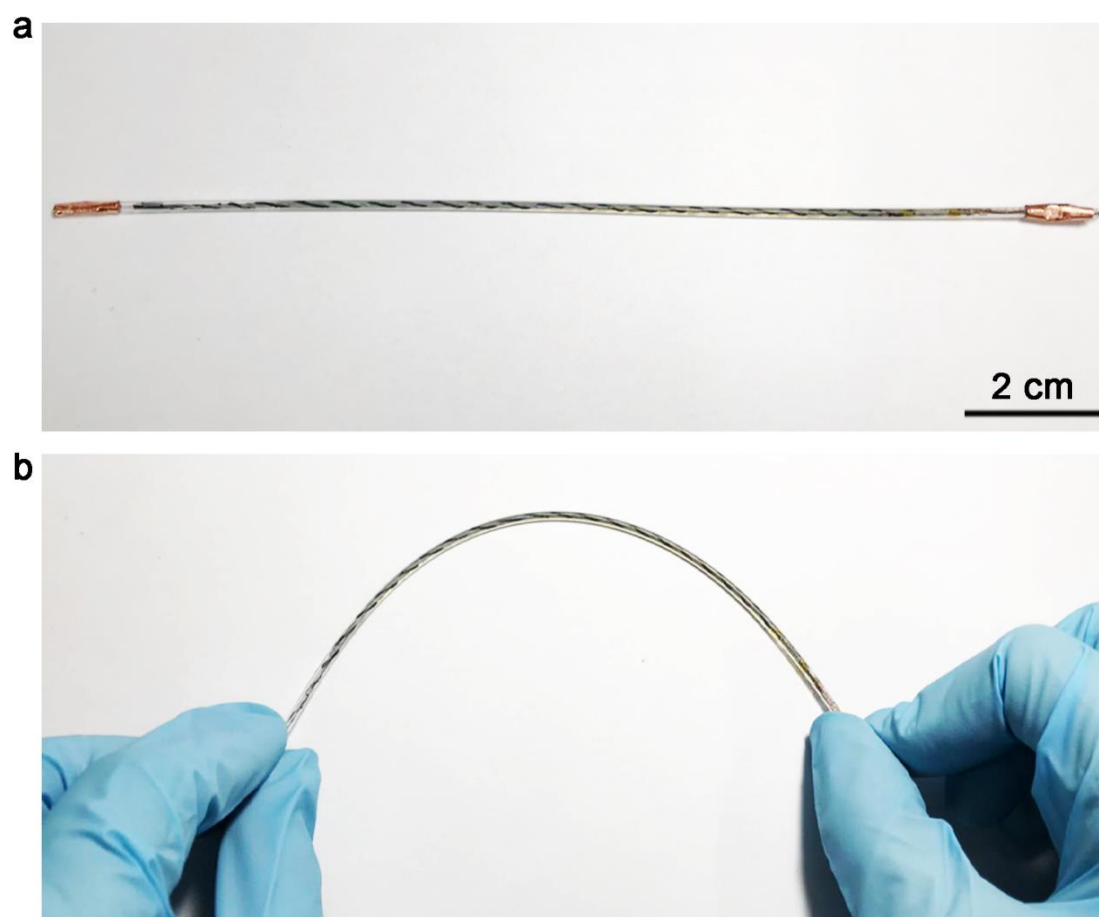


Figure S18. Photographs of a flexible, fiber-shaped, lithium ion battery.